

The Envirotreat E-Clay Stabilisation Process provides significant cost savings over offsite disposal.

The following table illustrates comparative % savings that can be achieved for a range of treatment volumes. For larger treatment volumes the % saving is further increased through economies of scale.

Table 1: E-Clay Stabilisation - % savings in comparison to offsite disposal:

| | % savings using E-Clay Stabilisation |
|---------------------|--------------------------------------|
| 250m ³ | 55% |
| 500m ³ | 60% |
| 1000m ³ | 65% |
| 5000m ³ | 70% |
| 10000m ³ | 75% |

Additional savings can be realised through reuse of treated material on-site. This negates the requirement to import fill material with the attendant costs.

Reactive barriers can provide significant savings on land remediation schemes. The % saving can be >75% for larger remediation projects.